IN THE CLAIMS:

1. (Currently Amended) A roll for a printing press, the roll comprising;

at least two partial areas running around ~~the~~ a central axis of the roll, said partial areas being made of an ink-friendly material; and

at least one ~~circular partial~~ annular area made of an ink-repellent material extending fully around said central axis of the roll and also extending uninterrupted in a circumferential direction of the roll, said ~~circular partial~~ annular area made of an ink-repellent material being arranged between said at least two ~~circular~~ partial areas made of ink-friendly material.

2. (Previously Presented) A roll in accordance with claim 1, wherein said at least two ink-friendly partial areas are made of one of ceramic, copper, polyamide or Rilsan.

3. (Currently Amended) A roll in accordance with claim 1, wherein the, at least one ~~circular~~ annular ink-repellent partial area ~~(23, 34)~~ is made of chromium.

4. (Currently Amended) A roll in accordance with claim 1, wherein a plurality of ~~circular~~ partial areas made of an ink-friendly material and a plurality of ~~circular partial~~ annular areas made of ink-repellent material are provided which are located between the partial areas made of ink-friendly material.

5. (Currently Amended) A roll in accordance with claim 1, wherein ~~a circular~~ said

partial area made of ink-friendly material has one of a thickness of 0.1 mm to 0.5 mm ~~and/or~~ and a width of 25 cm to 35 cm.

6. (Currently Amended) A roll in accordance with claim 1, wherein ~~a circular~~ said partial area made of ink-friendly material has a thickness of 0.01 mm to 0.10 mm and a width of 18 mm to 26 mm.

7. (Currently Amended) A damping system comprising:

a roll with at least two partial areas running around the central axis of the roll, said partial areas being made of an ink-friendly material and at least one ~~circular partial~~ annular area made of an ink-repellent material, said ~~circular partial~~ annular area made of an ink-repellent material being arranged between said at least two ~~circular~~ partial areas made of ink-friendly material;

an oscillator connected to said roll and moving said roll to and fro in an axial direction.

8. (Currently Amended) A process for manufacturing a roll with at least two partial areas running around the central axis of the roll, said partial areas being made of an ink-friendly material and at least one ~~circular partial~~ annular area made of an ink-repellent material and extending fully around a central axis of the roll uninterrupted in a circumferential direction of the roll, said ~~circular partial~~ annular area made of an ink-repellent material being arranged between said at least two ~~circular~~ partial areas made of ink-friendly material, the process

comprising:

forming the at least one said annular ~~structure~~ area made of an ink-repellent material on a blank roll body.

9. (Original) A process in accordance with claim 8, wherein said blank roll body is turned to prepare an approximately planar surface.

10. (Currently Amended) A process in accordance with claim 8, wherein the annular ~~structures are~~ area is applied by facing, chrome-plating or plasma coating.

11. (Currently Amended) A process in accordance with claim 8, wherein at least one edge area of said annular ~~structure~~ area is welded for sealing.

12. (New) A damping system in accordance with claim 7, further comprising:

said annular area extends uninterrupted in a circumferential direction of said roll.

13. (New) A damping system in accordance with claim 7, further comprising:

a damping agent transfer roll in contact with said roll and transferring damping agent to said roll;

a damping agent applicator roll in contact with said roll and receiving damping agent from said roll.

14. (New) A damping system in accordance with claim 13, further comprising:

a plate cylinder receiving damping agent from said roll.